Desorption of crude oil from contaminated sand using surfactants*

NC Mookambika1*, Sharath Kumar² , S Nischal³ and C Soomrith4

B.M.S College of Engineering, Department of Chemical Engineering, Bengaluru

**Presented in 1st National Conference on Smart Manufacturing & Industry 4.0 (NCSMI4) at Central Manufacturing Technology Institute (CMTI), Bengaluru, during May 30-31, 2019.*

1. Introduction

Soil washing method is widely used water based method to remove contaminants, in majority of the cases water is mixed with surfactants to aid desorption. Surfactants are compounds that lower the surface tension (or interfacial tension) between two liquids or between a liquid and a solid. A surfactant molecule contains both an oil-soluble component and a water-soluble component is hence called amphiphilic molecule. Surfactant diffuses into water and absorbs at the interface between oil and water it reduces the interfacial tension between oil and water, thus aids in the removal of oil. Surfactants are further classified into Synthetic surfactants and Natural surfactants, Synthetic surfactants are those synthesized using chemicals. Ex: sodium dodecyl sulphate (SDS), Cetrimonium bromide (CTAB) etc. whereas Natural surfactants are available in nature. These are classified into two types Bio-Surfactants synthesized from living organisms such as microbes (Ex: Acinetobacter calcoaceticus) and Plant surfactants derived from plant cells.

*Corresponding author,

E-mail: mookambika.bce18@bmsce.ac.in (NC Mookambika)

Ex: Reetha, Sheekakayi. Natural surfactants have comparable properties to chemical surfactants and they also sometimes show better efficiency in high pH and high temperature conditions. These are less toxic to the environment, bio-degradable and renewable.

In our experiment the surfactants used are sodium dodecyl sulphate (SDS) which is anionic surfactant and Reetha which is a natural surfactant; Reetha: It is a natural plant surfactant known as soap nut. These are generally Oligo glycosides. They are very popular and are grown in south Asia. They can be used as an alternative to SDS, due to their similar cleansing property as detergent. They are bio-degradable, non-toxic and renewable. Batch wise desorption process is done using these surfactants. Based on the efficiencies of these surfactants; different adsorption/desorption isotherms [32] were applied such as Langmuir isotherm, Freundlich isotherm, and The Dubinin-Radushkevich isotherm [42] and desorption kinetics [39] such as Pseudo-Second Order Rate, Elovich and Intra-particle diffusion models were applied and are compared with the experimental data's. Desorption of oil (i.e. percentage removal of crude oil from contaminated sand) was determined based on type of surfactants used, concentrations of surfactants and based on RPM.

2. Materials and Methods

The sand was sieved using 22 and 25 BSS mesh screens and the oversize fraction of 25 and undersize of 22 BSS screen was collected. Sand were thoroughly washed and treated with different chemicals so as to remove dirt and impurities. And was dried at 50-60°C for 12 hours and kept in closed air tight container to avoid action of moisture. The treated sand was contaminated with crude oil (brass river crude oil) proportionally and weathering was done. The surfactant solution was prepared by mixing specified amount of measured surfactant in the distilled water for specified time in a magnetic stirrer at 1200 RPM. In case of plant surfactant the solution is filtered using a 53 micron mesh and centrifuged.

Procedure for Desorption kinetic study: A measured amount of contaminated sand is taken in a conical flask and it is treated with the surfactant solution at a specified RPM. The test samples are taken out at different interval of time. (Between 0 to 96h). In case of concentration study the samples are taken out at equilibrium time. The liquid is decanted at each time interval from the conical flask. In case of surfactant solution 10ml of distilled water is added after decanting the liquid and it is shaken for 10 minutes in the shaker. This step is repeated twice; to dilute the concentration of surfactant. The distilled water added to the sample is decanted and dried in oven at 40°C for 1h. Extraction was done and the samples were analyzed under U-Vis spectrometer with wavelength of 395nm.

Spectrometer study: Calibration chart for Crude in hexane

Calibration chart for the concentration of crude oil in hexane solution was obtained using a Jasco UV spectrometer at a wavelength of 395nm.

The concentration of crude oil on sand before and after washing was determined. The absorbance for various concentrations of Crude oil was calculated using Calibration chart.

3. Results and Discussion

1. Sand weathering

The results of Sand Weathering were plotted with weight of the contaminated sand in (grams) vs time in (hours). It was observed that the weight of sand reduced drastically in the first 24 hours and then gradually stabilized at 130 hours. From the obtained data, the time for weathering was determined to be 130 hours. (Ref. Fig. 1.1)

2. Calibration chart

The absorbance for the various concentrations of crude oil in hexane solutions are plotted with Absorbance vs Concentration in weight percentage (Wt. %).

Fig. 2.1. Calibration chart for U-Vis spectrometer.

3. Kinetic studies

3.1. Desorption kinetics study using distilled water

Experimental data has been plotted with concentration of crude oil on sand in (gram of crude oil/gram of sand) vs time in (hours).

24 *Manufacturing Technology Today, Vol. 18, No. 7, July 2019*

The concentration of crude oil on sand decreased till 24 hours and thereafter remained constant. Thus the equilibrium time for desorption was determined to be 24 hours.

Pseudo-Second-Order rate model:

distilled water.

Elovich model:

Intra-Particle Diffusion Model:

Fig. 3.1.3. Intra-Particle Diffusion Model using Distilled water.

High $R²$ value is derived by fitting the experimental data into Pseudo-Second-Order rate model $(R²>0.991)$, as compared with the Elovich model (R² >0.791) and Intra-Particle Diffusion Model $(R² > 0.825)$.

This suggests that Pseudo-Second-Order rate model can generate a satisfactory fit to the experimental data, while Elovich and Intra-Particle Diffusion Model cannot.

3.2. Desorption kinetics study using sodium dodecyl sulphate (SDS)

Experimental data has been plotted with concentration of crude oil on sand in (gram of crude oil/gram of sand) vs time in (hours).

Fig. 3.2. Desorption kinetic study using (SDS).

The concentration of crude oil on sand decreased till 6 hours and thereafter remained constant. Thus the equilibrium time for desorption was determined to be 6 hours.

Pseudo-Second-Order rate model:

Fig. 3.2.1. Pseudo-second-order rate model using SDS.

Fig. 3.2.2. Elovich model for desorption using SDS.

Intra-Particle Diffusion Model:

Elovich model:

Technical Paper

High $R²$ value is derived by fitting the experimental data into Pseudo-Second-Order rate model $(R²>0.978)$, are compared with the Elovich model (R² >0.870) and Intra-Particle Diffusion Model $(R² > 0.268)$.

This suggests that Pseudo-Second-Order rate model can generate a satisfactory fit to the experimental data, while Elovich and Intra-Particle Diffusion Model cannot.

3.3. Desorption kinetics study using REETHA

Fig. 3.3. Desorption kinetic study using reetha.

The concentration of crude oil on sand decreased till 96 hours and thereafter remained constant. Thus the equilibrium time for desorption was determined to be 96 hours.

Pseudo-Second-Order rate model:

desorption using Reetha.

Elovich model:

Fig. 3.3.2. Elovich model for desorption using Reetha.

Intra-Particle Diffusion Model:

High $R²$ value is derived by fitting the experimental data into Pseudo-Second-Order rate model $(R²>0.994)$ and Elovich model $(R²>0.993)$, are

Fig. 3.3.3. Intra-particle diffusion model for desorption using Reetha.

compared with Intra-Particle Diffusion Model $(R² > 0.736)$.

This suggests that Pseudo-Second-Order rate model and Elovich model can generate a satisfactory fit to Experimental data, while Intra-Particle Diffusion model cannot.

4. Effect of type of surfactants, concentrations and RPM

4.1. Desorption of crude oil using different concentrations of SDS

Fig. 4.1.1. Effect of RPM on % removal of crude oil.

It was observed that the removal was the highest (i.e. 95%) for 75 RPM. And for a particular RPM, with increase in surfactant concentration, the increase in removal was marginal.

4.2. Desorption of crude oil using different concentration of REETHA:

Fig. 4.2.1. Effect of RPM on % removal of crude oil.

Fig. 4.2.2. Effect of concentration on % removal of crude oil.

It was observed that the optimum speed for Reetha is 142rpm and the removal efficiency 93%.

4.3. Desorption of crude oil using distilled water

Fig. 4.3. Effect of RPM on % Removal of Crude oil.

It was observed that the optimum speed for Distilled Water is 100 RPM and the removal efficiency 49.88%.

5. Desorption Isotherms

5.1. Desorption isotherm for removal of crude oil using SDS

An equilibrium graph has plotted based on the amount of oil present on the sand with respect to the amount of oil in surfactant solution for both sodium dodecyl sulphate (SDS) and Reetha solutions.

Langmuir Isotherm: Figure 5.1.1 display the fitting of experimental data to the linearized form of Langmuir isotherm.

Fig. 5.1. Desorption of crude oil using SDS.

using SDS.

Freundlich Isotherm: Figure 5.1.2 display the fitting of experimental data to the linearized form of Freundlich isotherm.

Fig. 5.1.2. Freundlich isotherm for desorption using SDS.

Dubinin-Radushkevich Isotherm: Figure 5.1.3 display the fitting of experimental data to the linearized form of Dubinin-Radushkevich isotherm.

Fig. 5.1.3. Dubinin-radushkevich isotherm for desorption using SDS.

High $R²$ value is derived by fitting the experimental data into Freundlich model (R²>0.968), D-R model $(R²>0.967)$ as compared with the Langmuir model $(R² > 0.878)$.

Manufacturing Technology Today, Vol. 18, No. 7, July 2019 **27**

Technical Paper

This suggests that Freundlich and D-R isotherm models can generate a satisfactory fit to the Experimental data, while Langmuir isotherm cannot.

5.2. Desorption isotherm for removal of crude oil using Reetha

Fig. 5.2. Desorption of crude oil at equilibrium.

Langmuir Isotherm: Figure 5.2.1 display the fitting of experimental data to the linearized form of Langmuir isotherm.

Fig. 5.2.1. Langmuir isotherm for desorption using Reetha.

Freundlich Isotherm: Figure 5.2.2 display the fitting of experimental data to the linearized form of Freundlich isotherm.

Fig. 5.2.2. Freundlich isotherm for desorption using Reetha.

Dubinin-Radushkevich Isotherm: Figure 5.2.3 display the fitting of experimental data to the linearized form of Dubinin-Radushkevich Isotherm.

Fig. 5.2.3. Dubinin-Radushkevich isotherm for desorption using Reetha.

High R² value is derived by fitting the experimental data into Freundlich model (R²>0.996), D-R model (R² >0.998) and with the Langmuir model (R² >0.998).This suggests that all three isotherms gives the satisfactory fit to the Experimental data.

Conclusion

The weathering time for the crude oil contaminated sand was determined to be 5.5 days. Desorption kinetic studies of all the surfactants followed the Pseudo Second Order Model (PSMO). The equilibrium washing times for Distilled Water, Sodium dodecyl sulphate (SDS) and Reetha were determined to be 24 hours, 6 hours and 96 hours respectively. RPM is an important parameter for the removal using SDS and Reetha and the variation of concentration at a particular RPM improved the removal only marginally. It was observed that the optimum speed for SDS and Reetha was 75 rpm and 142 rpm and the maximum % removal for SDS and Reetha was 90% and 93%. The natural surfactant Reetha could give a better removal than SDS. The desorption isotherm data indicated that the adsorption of crude on sand is physical adsorption. However, further work needs to be done at different temperature to determine the activation energy/Heat of desorption.

REFERENCES

- 1. Khodaddi, A; Ganjidoust, Hossainp; Syed Razavi, SN: Treatment of crude oil contaminated soil using bio surfactants, 2012.
- 2. Bailey, GW; White, JL: Factors influencing the adsorption, desorption, and movement of pesticides in soil., Residue rev., 32, 1970, 29-92.
- 3. Rao, Bhakul H: Swaminathan, R; Asolekar, Shyam R: Washing of marine coastal sand in a batch Reactor, Sorption and Desorption of BTEX, 2016.
- 4. Boesten, J.J.T.I, Influence of soil/liquid ratio on the experimental error of sorption coefficients in relation to OECD guideline 106 proceedings

of 5th international workshop on environmental behavior of pesticides and regulatory aspects, Brussels, 1994.

- 5. Brown DS; Flagg EW: Empirical prediction of organic pollutants sorption in natural sediments, 'Journal of Environmental Quality', vol. 10, no. 3, 1981, 382-386.
- 6. Black, CA; Evans DD; White JL; Ensminger LE; Clark FE., (eds): Methods of soil analysis",vol 1 and 2, American society of Agronomy, Madison, WI, 1982.
- 7. Chiou, CT; Peters, LJ; Freed, VH: A physical concept of soil water equilibria for nonionic organic compounds, 'Science', vol. 206, 1979, 831-832.
- 8. Mulligan, CN; Yong, RN; Gibbs, BF: Surfactant Enhanced Remediation of Contaminated Soil, A Review, 2001, Engineering Geology, vol. 60, no. 1-4, 371-380.
- 9. Satterfield, CN; Ramachandran, PA; Chaudari, RV: 'Slurry Reactors', AICHe209, 87 (24), 1975, 1980, 74, 177.
- 10. Barnes, David L: Treatment of Petroleum-Contaminated Soil in Cold, Wet, Remote Egions, USDA Forest Service Technology and Development Program Missoula, MT, 2002.
- 11. Pop, Dorina; Micle, Valer: Influence of the Texture of the Efficiency of Thermal Desorption Process of Soils Contaminated With Crude Oil, vol. 3, no. 1, 2014, ISSN 2063- 4803.
- 12. Knapik, Ewa; Stopa, Jerzy: Laboratory experiments for crude oil removal from water surface using nano silica as sorbent, Poland, vol. 31, no 2, 2014.
- 13. Bezza, Fisseha Andualem; Evans Martin Nkhalambayausi-Chirwa: Desorption Kinetics of Polycyclic Aromatic Hydrocarbons from Contaminated Soil and the Effect of bio surfactant supplementation on the rapidly desorbing Fractions, South Africa, vol. 29, no. 4, 2015, 680-688.
- 14. Giles, CH; McEwan, JH; Nakhwa, SN; Smith, D: Studies in Adsorption: XI. A system of classification of solution adsorption isotherms and its use in the diagnosis of adsorption mechanisms and in measurements of pesticides surface areas of soils, 'J.Chem.Soc', 1960, 3983-93.
- 15. Green, RE; Yamane, VK: Precision in pesticide adsorption measurements. 'Soil sci. Am. proc.', 34, 1970, 353-354.
- 16. Guth, JA: Adsorption/Desorption, in joint International Symposium, Physiochemical properties and their role in environmental hazard assessment, 1985, Canterbury, UK .
- 17. Hance, RJ: The speed of Attainment of Sorption Equilibria in Some Systems involving Herbicides, 'Weed research', vol. 7, no. 1, 1967, 29-36.
- 18. Fogler, HS and Brown, LF: (Reactors, ACS symposium series),1981, vol. 168, 31.
- 19. Haymaker, JW; Thompson, JM: Adsorption in organic chemicals in organic chemicals in the soil environment (goring C.A.I. and Hamaker J.W., eds), vol. 1 and 2, Marcel Dekker, New York, 1972, 49-143.
- 20. Yoon, Hyun Suk and Park, Jun Boum: Remediation Technique for Hydrocarbon Contaminated Soils by Surfactant Enchanced Desorption, Dept of Civil engg., Korea, 151-742.
- 21. ISO/DIS 10381 -5 Soil quality –sampling –part 5: Guidance on the investigation of the soil contamination of urban and industrial sites.
- 22. ISO 10381 -6, Soil quality- sampling part 6: Guidance on the collection, handling and storage of soil for the assessment of aerobic microbial processes in the laboratory, 1993.
- 23. Buckley, JS: Wetting alteration of solid surface by crude oils and theirasphaltnss, Mexico, vol 53, 1998.
- 24. Seader, JD: Separation process principles, America, 2010, second edition.
- 25. Fu, Joseph Yuchun: A study of low salinity water flooding in 1D and 2D, the University of Texas at Austin, 2011.
- 26. Karickhoff; SW: Semi-empirical estimation of sorption of hydrophobic pollutants on natural sediments and soils, Chemosphere, vol. 10, no. 8, 1981, 833-846.
- 27. Pacwa-Plociniczak, Magdalena; Plaza, Grazyna A: Environmental Applications of Bio surfactants: Recent Advances, 2011, 134-78.
- 28. Gupta, K; Srivasthava, RK; Singh, AK: Bench Scale Treatability Studies of Contaminated Soil using Soil Washing Technique, Dept of civil engg, Uttar Pradesh, E-Journal of Chemistry, 7(I), 2010, 73- 80.
- 29. Chaprao, Marcos J; Ferreira, Isabela NS; Correa, Priscilla F; Rufino, Raquel D; Luna, Juliana M; Silva, Elais J; Sarubbo, Leoine A: Application of Bacterial and Biodegradable of Motor Oil from contaminated sand, 'Electronic journal of biotechnology', Brazil, 2015, 431-439.
- 30. Smit, Martijin PJ; Grotenhuisb, Tim; bruning, Harry; Rulkens, Wim H: Modelling Desorption Kinetics of a Persistant organic pollutant from field aged sediment using a Bi-disperse Particle size Distribution, 'J.soils Sediments', 2010, 10:119-126.
- 31. Thompson, Nwankwere Emeka; Casmir, Gimba; Emmanuel, Ndukwe Iioegbulam Goerge,Isuwa

Kari admu,'International Journal of Scientific and Technology Research', ISSN 2277-8616, vol. 4, 2015.

- 32. Soos, M and Rajniak, P: Percolation Models of Adsorption – Desorption Kinetics with Hysteresis, Dept of Chemical and Biochemical Engg, Faculty of chemical and food technology, Slovak University of Technology, 56 (1), 2002, 62-69.
- 33. OECD Guideline for the Testing of Chemicals, Adsorption-desorption using a batch equilibrium method, 2000.
- 34. Abousnina, Rajab M; Manalo, Allan; lokuge, Weena; shiau, Jim: Oil contaminated sand: an emerging and suitable construction material, 2015, Australia.
- 35. Treybal, Robert E: Mass transfer operations, 3rd edition, McGraw-Hill Company, Singapore, 1980.
- 36. Maletic, Snezana; dalmacija, Bozo and Roncevic, Srdan: Petroleum hydrocarbon biodegradability in soil - implication for

bioremediation, Republic of Serbia, 2013, Chapter 3.

- 37. Th. Abdel-Moghny, Ramadan, SA: Removing of Hydrocarbon Contaminated Soil via Air Flushing Enhanced by Surfactant, 2012.
- 38. Undabeytia, T; Nir, S; Rytwo, G; Morillo, E; Maqueda, V: Modelling Adsorption – Desorption Processes of Cd on Montmorillonite, no. 4, 1998, 423-428.
- 39. Ezeji, Uchechukwu E; Anyadoh, Sylvia O; Ibekwe, Vincent I: Clean up of Crude Oil – Contaminated Soil, Terrestrial and Aquatic Environmental Technology, 2007.
- 40. Akpoveta, Vincent O; Osakwe, Egharevba, Felix; Medjor, Weltime O; Asia, Imohimi O: Surfactant Enhanced Soil Washing Technique and its Kinetics on the Remediation of Crude Oil Contaminated Soil.
- 41. Chen, Xunjun: Modelling of Experimental Adsorption Isotherm data, ISSN 2078-2489, China, 2015, 6, 14-22 **□**

CMTI invites advertisement from organisations about their products, programmes or service

* 20%, 30% and 40% discount on 2-5, 6-9 and 10-12 insertions respectively.

The advertisement material may be sent in a CD in CorelDraw or in JPEG/Tiff format.

Advertisers are requested to send the advertisement material along with Demand Draft drawn in favour of "Central Manufacturing Technology Institute, Bengaluru", to reach Library & Publication, AEAMT Department, Central Manufacturing Technology Institute, Tumkur Road, Bengaluru - 560 022.